

# V9E series General Servo Motor



# **VEICHI**

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Stock code:688698



Since its inception, VEICHI Electric (Stock Code: 688698) has been a pioneer in electrical transmission and industrial control, specializing in the research, development, production, and distribution of advanced industrial automation products. It serves a global clientele, delivering competitive, secure, and reliable solutions across multiple regions with R&D centers and production facilities in Suzhou, Shenzhen, and Xi'an, along with a wholly-owned subsidiary in India.

The comprehensive product portfolio, including AC drives, servo systems, and control systems, is widely applied in various industries, providing tailored solutions that drive the digital and intelligent transformation of modern manufacturing. Additionally, we are expanding into emerging fields such as robotics, new energy, and medical technologies, offering innovative products like coreless motors, frameless motors, photovoltaic storage inverters, and surgical power systems.

Along the way, VEICHI has developed a robust suite of proprietary technologies with relentless efforts on motors such as vector control, HF injection control, parameter

auto-tuning, motor protection, start-up fly track, high-speed weak magnet control, scalar V/F control, high-density water-cooled layout, and IGBT protections. As of September 30, 2024, we hold 222 authorized patents, including 54 invention patents.

And in consequence, it has reaped prestigious accolades, including the third batch of "Specialized, Elaborative, Characteristic, and Emerging 'Little Giant' Enterprise", "High-Tech Enterprise", "High and New Technology Enterprise", "Jiangsu Provincial Engineering Technology Research Center", "Jiangsu Provincial Enterprise Technology Center", and "Jiangsu Province Industrial Internet Development Demonstration".

Looking ahead, VEICHI remains unwavering in its commitment to a market-driven and cutting-edge technological innovation. By prioritizing breakthroughs in core technologies, it aims to expand into high-performance, high-quality, and high-reliability applications and drives transformative progress that shapes the future of the electrical transmission and industrial control.

#### 2023 Suzhou Veichi second-stage 2021 project put into operation Veichi subsidiary corporation Suzhou Veichi third-stage established project put into construction 2019 Veichi honored with national Veichi medical facility -level Specialized and Veichi restructured to a subsidiary established 2014 company limited by shares 2005 Sophisticated Enterprise Indian subsidiary established That Produces New and Suzhou Veichi first-Business started in Shenzhen Unique Products stage project put into 2024 • First generation of drive on construction the market Intelligent manufacturing factory 2022 and digital transformation project successfully closed down • Xi'an R&D center established 2020 Veichi digital energy subsidiary A-share science and technology corporation established 2013 2016 innovation board landing successfully Suzhou Veichi Electric Co., Ltd established Suzhou Veichi first-stage Veichi honored with Jiangsu Province • First generation of servo system on the market project put into operation Specialized and Sophisticated Enterprise First generation of motion That Produces New and Unique Products control system on the market

# V9E General Servo Motor Family

Type	Power	100W	200W	400W	W009	750W	1000W	WO	1500W	WO	2000W	WO	2500W	3000W	4000W	5000W
	Model		R2030	R4030	R6030	R7530	1R030				2R030					
	Flange		09 🗆	09 🗆	09 🗆	08 🗆	08 🗆				08 🗆					
	Voltage: 220V/380V		220V	220V	220V	220V	220V				220V					
High-speed	Speed: Rated-Max		3000-7000	3000-7000	3000-7000	3000-7000	3000-7000				3000-6000					
ultra-low inertia C	Torque: Rated-Peak		0.64-2.24	1.27-4.45	1.9-6.65	2.4-8.4	3.2-11.2				6.4-19.2					
	Current: Rated-Peak		1.6-5.6	2.7-9.5	3.3-11.6	4.8-16.8	5.7-19.95				7.7-23.1					
	Inertia: Common-Braking		0.09-0.11	0.16-0.18	0.24-0.26	0.58-0.69	0.9-1.01				1.27-1.38					
	Drive		1R8A	3R3A	3R3A	5R5A	5R5A				7R6A					
	Encoder		0 0	0 0	0 0	© ©	0 0				(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c					
Туре	Power	100W	200W	400W	M009	750W	1000W	OW	1500W	OW.	2000W	0W	2500W	3000W	4000W	5000W
	Model	R1030	R2030	R4030	R6030	R7530	1R030	1R030	1R530	1R530	2R030	2R030	2R530	3R030	4R030	5R030
	Flange	07 🗆	09 🗆	09 🗆	09 🗆	08 🗆	08 🗆	001 🗆	100	130	100	130	100	130	130	130
	Voltage: 220V/380V	220V	220V	220V	220V	220V	220V	220V/380V	220V/380V	220V/380V	220V/380V	220V/380V	220V/380V	380V	380V	380V
1	Speed: Rated-Max	3000-7000	3000-7000	3000-7000	3000-7000	3000-7000	3000-7000	3000-6000	3000-6000	3000-2000	3000-6000	3000-2000	3000-0000	3000-2000	3000-2000	3000-2000
High-speed low-inertia L	Torque: Rated-Peak	0.32-1.12	0.64-2.24	1.27-4.45	1.9-6.65	2.4-8.4	3.2-11.2	3.2-9.6	4.8-14.4	4.8-14.4	6.4-19.2	6.4-19.2	8.0-24.0	9.6-28.8	12.7-38.1	15.9-47.7
	Current: Rated-Peak	1.1-3.85	1.5-4.25	2.5-8.75	3.3-11.6	4.3-15.05	5.7-19.95	5.3-15.9/3.6-10.8	8-24/4.6-13.8	7.5-22.5/5.3-15.9	10.3-30.9/5.9-17.7	9.4-28.2/5.8-17.4	13.2-39.6/7.5-22.5	16-48/8.3-24.9	11-33	16.1-48.3
	Inertia: Common-Braking	0.051-0.052	0.25-0.27	0.47-0.49	0.78-0.8	1.52-1.63	2.02-2.13	2.11-2.2	3.05-3.14	4.19-6.33	3.98-4.07	4.38-6.52	4.92-5.01	7.75-9.89	9.52-11.66	12.48-14.72
	Drive	1R8A	1R8A	3R3A	3R3A	5R5A	5R5A	5R5A/3R8D	7R6A/6R0D	7R6A/6R0D	9R5A/6R0D	9R5A/6R0D	120A/8R4D	8R4D	110D	170D
	Encoder	0 0 0	0 0 0	0 8 0	0 0 0	0 0	0 8 0	0 0 0	0000	(A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B	0000	© 8 0 8	(A) (B) (B) (B)	(A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B	® © ® ©	(a) (b) (c)
Type	Вомег	100W	WOOZ	W007	WOOS	750W	10000	1200W	W0021	×	1800W	WOOO	MODOS	WOODA	W0009	7500W
	7						18020	10230	10530	10520	15830	20020	35020	VP020	ABUSU	78520
	Flande						130	110	110	130	110	130	130	180	180	180
	Voltage: 220V/380V						220W380V	220V	220V	220V/380V	220V	220V/380V	220V/380V	380V	380V	380V
							2000-4500	3000-2000	3000-2000	2000-4500	3000-2000	2000-4500	2000-4500	2000-4000	2000-4000	2000-4000
Medium-speed							4.8-14.4	3.8-11.4	4.8-14.4	7.2-21.6	5.7-17.1	9.6-28.8	14.3-42.9	19.1-47.75	28.7-71.75	35.8-89.5
Σ	Current: Rated-Peak						4.9-14.7/3.5-10.5	6.3-18.9	7.6-22.8	7.5-22.5/5.4-16.2	9.3-27.9	9.4-28.2/5.5-16.5	15.5-46.5/8.3-24.9	14.7-36.8	21-53	24.7-61.8
	Inertia: Common-Braking						10.51-12.65	4.9-5.51	6.1-6.7	14.85-16.99	7.3-7.91	20.63-22.77	36.38-38.52	68.9-75.39	110.11-116.6	156.6-163.09
	Drive						5R5A/3R8D	7R6A	7R6A	7R6A/6R0D	9R5A	9R5A/6R0D	160A/8R4D	170D	240D	300D
	Encoder						(A)	® 0 0 0 0	(A) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B	® @ @ ©	(A)	® @ @ ©	(A)	(S) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	(S) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	(S) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C
Туре	Power	100W	200W	400W	M009	750W	850W	1000W	1300W	1500W	1800W	2300W	2900W	4400W	2500W	7500W
	Model						R8515		1R315		1R815	2R315	2R915	4R415	5R515	7R515
	Flange						130		130		130	130	180	180	180	180
	Voltage: 220V/380V						220W380V		220V/380V		220V/380V	220V/380V	220V/380V	380V	380V	380V
:	Speed: Rated-Max						1500-4500		1500-4500		1500-4500	1500-4500	1500-3000	1500-3000	1500-3000	1500-3000
Medium-speed large-inertia M	Torque: Rated-Peak						5.4-16.3		8.3-24.9		11.5-34.5	14.6-43.8	18.5-46.25	28-70	35-87.5	47.8-119.5
	Current: Rated-Peak						5.4-16.2/3.8-11.4		9.2-27.6/5.9-17.7		11.8-35.4/8.2-24.6	15.8-47.4/8.2-24.6	12-36/8.3-20.75	10.9-27.25	15-37.5	17-42.5
	Inertia: Common-Braking						10.51-12.65		14.85-16.99		20.63-22.77	29.27-31.31	49.56-56.05	68.9-75.39	110.11-116.6	156.6-163.09
	Drive						5R5A/3R8D		9R5A/6R0D		120A/8R4D	160A/8R4D	120A/8R4D	110D	170D	240D
	Encoder						(A) (B) (B) (B)		@ @ @ @		0000	(A)	® © ®	8 0 8	@ @ @	(A) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B

# Battery-free Multi-turn Encoder



#### Maintenance-free for green use

Say goodbye to depleted batteries and unscheduled maintenance





#### Procedure-free for battery export

Say goodbye to the battery control due to flammability and explosiveness



**103**100

**Application** 

Industrial robots

Semiconductors





Auto production lines Precise machine tools

# **VE9 Characteristics**



V9E

Series VEICHI new generation General servo motor series

#### More models

#### Low-inertia 60/80mm flange added

Applicable to quick position control occasions like semiconductor, 3C, and lithium industry

#### Low-inertia 100mm flange added

Applicable to limited installation space like multi-joint robots and spring machines

#### Low-inertia 130mm flange added

Applicable to large load at high speeds or occasions with frequent start/stop operations

#### Wider speeds

Enhanced motor speed for higher working efficiency

#### V9E 40/60/80mm flange

> 7000rpm Max speed raised from 6000rpm to

#### V9E 130mm flange

Max speed raised from 3000rpm to 5000rpm

#### V9E 180mm flange

Max speed raised from 3000rpm to **4000rpm** 

#### **Smaller sizes**



#### **Superior position accuracy**

24bit or above encoders optional for stable operation and orientation

#### **Better performance**



New magnetic circuits with smaller cogging torque and temperature rise, smoother shaft rotation and more accurate position control at low speeds compared to typical model from V7E series under similar conditions.

#### Low energy

With reference to Class 1 requirements of GB30253

#### **Higher protection**



IP67 (except for shaft extension) for the **P67** whole body against water, spray, dust and iron filings in various environments

**VEICHI** 

#### **Name Rules**



#### V9E

#### Inertia Level® C: Ultra-low

L: Low

#### M: Medium H: High

Flange Size

#### 04: 40mm motor flange

06: 60mm motor flange

13: 130mm motor flange

#### so as other sizes Voltage Level®

A: 220V AC D: 380V AC

#### Rated Power •

Rated power=Value\*1000, take R as the decimal point

Eg.R40=400W, 1R5=1500W

So as other power values

#### Brake, flat key and oil seal

No.	Flat	key	Bra	ake	Oil	seal
140.	WITH	W/O	W/O	WITH	W/O	WITH
1	•		•			•
2	•			•		•
3	•		•		•	
4	•			•	•	
5		•	•			•
6		•		•		•
7		•	•		•	
8		•		•	•	

#### Encoder Type

D: 23-bit multi-turn absolute encoder

R: 17-bit multi-turn absolute encoder

Q: 17-bit single-turn absolute encoder

J: 23-bit mechanical multi-turn encoder

W: 25-bit multi-turn absolute encoder

Encoder aviation connector

Encoder

Brake

Case

#### **Rated Speed**

Rated speed= Value\*100

Eg. 30 means 3000rpm

So as the other speeds

# **Nameplate and Part Description**

Work pattern: Duty S1 Insulation level: Ins.F Protection level:



Motor specification >

Rated power: 400W

Voltage level: 200V

SN code



400 W 1.27 N·m 3000 rpm 220 V 2.6 A 250 Hz Duty S1 Ins. F IP67 Suzhou Veichi Electric Co.,Ltd SN: 9120122264N70397115		Flange inst	10	
Rated torque: 1.27N.m	Rated speed: 3000rp	m	-	
Rated current: 2.6A	Rated frequency: 250	Hz Oil seal		
Insulation level: Ins.F	Protection level: IP67		Installation	
			motanation	

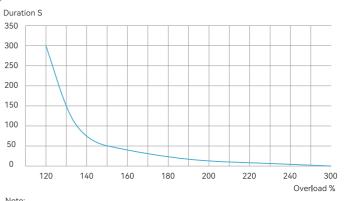
Power aviation connector

#### **Mechanical Characteristics**

Item		Description
Work pattern	S1(Continuous)	
Insulation resistance	DC500V,5GΩ and above	2
Excitation	Permanent magnet	
Installation	Flange	
Insulation level	F	
Insulation voltage	AC1500V 1min (220V); A0	C1800V 1min (380V)
Protection level	IP67(excluding the axis e	extension end)
Forward rotation	The servo drive defaults	to a forward command that rotates counterclockwise (CCW) when viewed from the axis extension side
	Working temperature	-15°C~40°C (not freezing) (Please refer to the derating curve for use over 40°C)
	Working humidity	20%~80%(No condensation)
Environment	Installation	<ul> <li>Places with no corrosive or explosive gases indoors</li> <li>Places that are well ventilated with little dust, garbage, and dampness</li> <li>Places that are convenient for inspection and cleaning</li> <li>Please refer to "3.3 Derating Characteristics "when above 1000m. (Normal use when below 1000m)</li> <li>Places where no strong magnetic fields are generated</li> <li>Places far away from heat sources such as furnaces</li> <li>For places with grinding fluid, oil mist, iron powder, cutting, etc., please choose the model with oil sea</li> <li>Oil seals are against dust, not oil for a long period</li> <li>Places that are not in vacuum</li> <li>Places that are not under vibration otherwise abruptness may occur during rotation</li> <li>It's normal if there is a "clattering" sound on motors with brakes</li> <li>Couplings types and mounting in conformity to requirements</li> </ul>
	Storage	When storing the motor unpowered, please observe the following environmental requirements:  • Storage temperature: -20°C~+60°C(no freezing)  • Storage humidity: 20%~80%RH (no condensation)
Impact strength	Impact acceleration	490m/s² (based on flange-side)
impact strength	Impact No.	2
Vibration strength	Vibration acceleration	49m/s² (based on flange-side)

#### **Overload Characteristics**

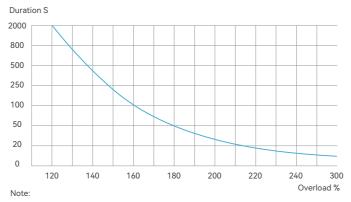
Overload (%)	Duration (s)
120	300
130	150
140	75
150	65
160	55
170	48
180	40
190	35
200	30
210	26
220	20
230	15
240	10
250	7
300	3



#### Note:

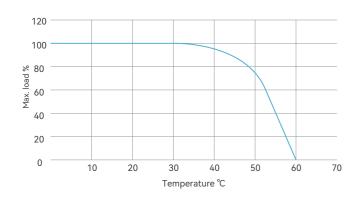
- 2. V9E series motors with VEICHI servo drives are designed with overload protection and overheat protection in accordance to the requirements of CE, UL and other certificates;
- 3. Servo alarm or motor failure may occur if overload operation time is exceeded. Make a comprehensive assessment on the operating load and working system before selecting the model, so as to avoid wrong selection of motors causing this
- 4. Please set the motor overload protection gain according to its overload capacity in order to effectively protect the motors with different loads. The protection gain is generally kept to the default, but it can be changed according to the actual heat generation from the motor when the environment temperature is high or the acceleration/deceleration is frequent during the short cycle.

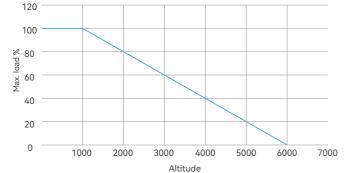
#### Duration (s) Overload (%) 120 2000 130 800 140 500 150 250 100 160 60 50 180 190 40 200 36 210 28 220 22 230 19 240 15 13 250 300



- The overload characteristic diagram above applies to the motors with 100, 110, 130, 180mm flanges (850W~7500W, inertia-irrelevant);
- 2. 2.V9E series motors with VEICHI servo drives are designed with overload protection and overheat protection in accordance to the requirements of CE, UL and other certificates;
- 3. Servo alarm or motor failure may occur if overload operation time is exceeded. Make a comprehensive assessment on the operating load and working system before selecting the model, so as to avoid wrong selection of motors causing this problem.
- 4. Please set the motor overload protection gain according to its overload capacity in order to effectively protect the motors with different loads. The protection gain is generally kept to the default, but it can be changed according to the actual heat generation from the motor when the environment temperature is high or the acceleration/deceleration is frequent during the short cycle.

# **Derating Characteristics**





#### **Derating Curve of Temperature**

#### Note:

The ratings of the servomotor are the continuous permissible values for an operating ambient temperature of  $40^{\circ}$ C.

If the operating ambient temperature exceeds  $40^{\circ}$ C (max.  $60^{\circ}$ C), please refer to the derating curve shown in the above chart.

#### **Derating Curve of Altitude**

#### Note:

The ratings of the servomotor are the continuous permissible values for an operating altitude of 1000m.

If the operating altitude exceeds 1000m (max. 2000m), the heat dissipation effect of air will be reduced, so please refer to the derating curve shown in the above chart.

#### Load Inertia and Radial/Axial Loads

#### Load inertia:

This value is an approximate standard and may vary with the drive conditions of the servomotor, but the larger the load inertia is, the poorer the responsiveness is, and it may cause motion instability if it is too large.

If the servo drive is used beyond the allowable load moment of inertia, an overvoltage alarm occurs during deceleration. Besides, an overload alarm occurs when the servo drive has a built-in braking resistor.

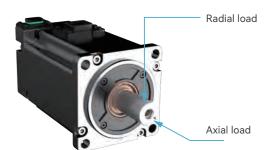
Take any of the following measures when such an alarm occurs:

- Decrease the torque limit value.
- Decrease the deceleration curvature.
- Decrease the maximum speed.

If the alarm is not canceled after taking the above measures, an external braking resistor is required.

#### Radial/axial load:

This means the force that can be withstood on the motor axis during installation and operation, divided into radial and axial two components. The values given in this document are the maximum allowable values, i.e., noise, jamming, abnormal temperature rise, or extra wear and tear may happen once the values are exceeded, leading to shortened motor life or even damages. See the subsequent motor parameter table for details.



# V9E

Servo Motor



# High-speed ultra-low inertia

Torque range: 0.64~6.4(N·m)

**Speed range**: 3000~7000(rpm)





SMT



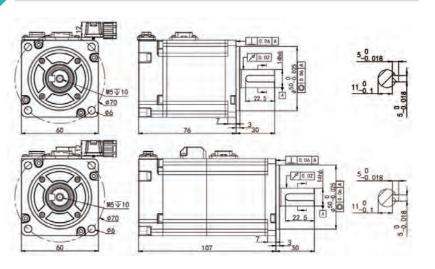
3C



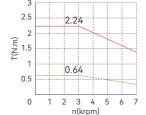
PCB inspection

# V9E-C06A-R2030-□#

Rated power	W	200	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	0.64	
Peak torque	N.m	2.24	
Voltage level	V	220	
Rated current	А	1.6	
Peak current	А	5.6	
Applicable drive	/	1R8A	
Rotational	kg.cm <sup>2</sup>	0.09	Without brake
inertia	kg.cm <sup>2</sup>	0.11	With brake
l and	N	74	Axial
Load	N	245	Radial

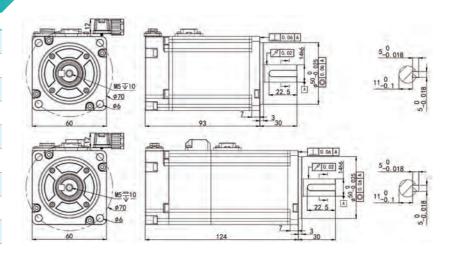


Power cable	VM050-LXXX-OTL	Without brake
Power Cable	VM050-LXXX-OBTL	With brake
Formular colub.	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

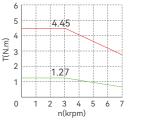


# V9E-C06A-R4030-□#

Rated power	W	400	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	1.27	
Peak torque	N.m	4.45	
Voltage level	V	220	
Rated current	А	2.7	
Peak current	А	9.5	
Applicable drive	/	3R3A	
Rotational	kg.cm <sup>2</sup>	0.16	Without brake
inertia	kg.cm²	0.18	With brake
Lord	N	74	Axial
Load	N	245	Radial

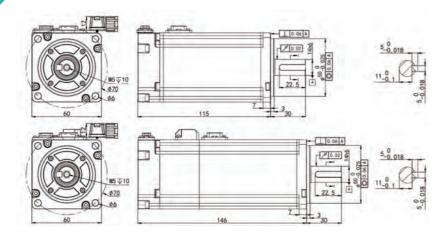


Power cable	VM050-LXXX-OTL	Without brake
rower cable	VM050-LXXX-OBTL	With brake
Formal and a high	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

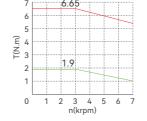


# V9E-C06A-R6030-□#

Rated power	W	600	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	1.9	
Peak torque	N.m	6.65	
Voltage level	V	220	
Rated current	А	3.3	
Peak current	А	11.6	
Applicable drive	/	3R3A	
Rotational	kg·cm²	0.24	
inertia	kg·cm²	0.26	
Lord	N	74	
Load	N	245	

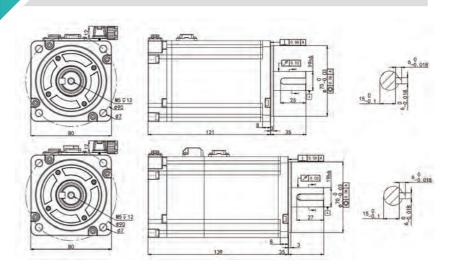


VM050-LXXX-OTL	
VM050-LXXX-OBTL	
VE04-LXXX-2SNL	
VE06-LXXX-2SDL	

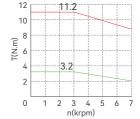


# V9E-C08A-1R030-□#

Rated power	W	1000	
Flange size	mm	80	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	3.2	
Peak torque	N.m	11.2	
Voltage level	V	220	
Rated current	Α	5.7	
Peak current	Α	19.95	
Applicable drive	/	5R5A	
Rotational	kg·cm²	0.9	Without brake
inertia	kg·cm²	1.01	With brake
Load	N	147	Axial
Load	N	392	Radial

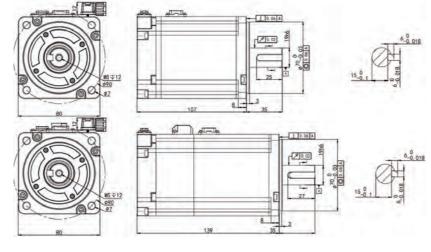


Power cable	VM050-LXXX-OTL	Without brake
rowel Cable	VM050-LXXX-OBTL	With brake
Encoder cable	VE04-LXXX-2SNL	Without battery box
	VE06-LXXX-2SDL	With battery box

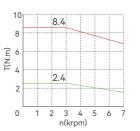


# V9E-C08A-R7530-□#

Rated power	W	750	
Flange size	mm	80	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	2.4	
Peak torque	N.m	8.4	
Voltage level	V	220	
Rated current	Α	4.8	*
Peak current	А	16.8	
Applicable drive	/	5R5A	
Rotational	kg·cm²	0.58	Without brake
inertia	kg·cm²	0.69	With brake
l and	N	147	Axial
Load	N	392	Radial

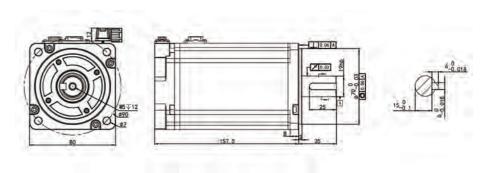


	VM050-LXXX-OTL	Without brake
Power cable	VM050-LXXX-OBTL	With brake
Encoder cable	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

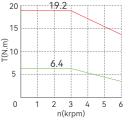


# V9E-C08A-2R030-□1

Rated power	W	2000	
Flange size	mm	80	
Rated speed	rpm	3000	
Peak speed	rpm	6000	
Rated torque	N.m	6.4	
Peak torque	N.m	19.2	
Voltage level	V	220	
Rated current	А	7.7	
Peak current	А	23.1	
Applicable drive	/	7R6A	
Rotational	kg·cm²	1.27	Without brake
inertia	kg·cm²	1.38	With brake
lood	N	147	Axial
Load	N	392	Radial



Power cable	VM050-LXXX-OTL	Without brake
Encoder cable	VE04-LXXX-2SNL	Without battery box
	VE06-LXXX-2SDL	With battery box



# V9E

Servo Motor



# High-speed low inertia

**Torque range**: 0.32~15.9 (N·m)

Rated speed: 3000 (rpm)

Max. speed: 5000/6000/7000(rpm)



Auto production lines



Packing machines



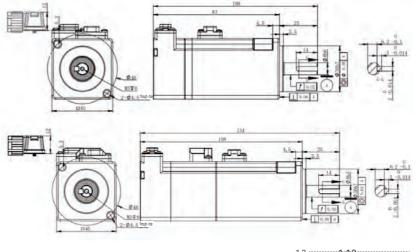
Turning-milling machines



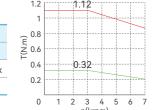
Winding machines

# V9E-L04A-R1030-□#

Rated power	W	100	
Flange size	mm	40	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	0.32	
Peak torque	N.m	1.12	
Voltage level	V	220	
Rated current	А	1.1	
Peak current	Α	3.85	
Applicable drive	/	1R8A	
Rotational	kg.cm²	0.051	Without brake
inertia	kg.cm²	0.052	With brake
	N	54	Axial
Load	N	78	Radial

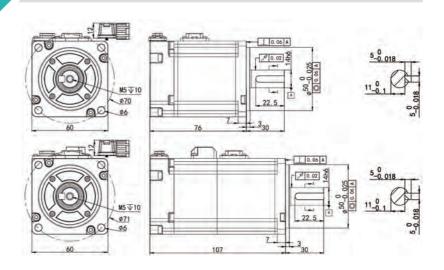


D	VM030-LXXX-UTL	Without brake
Power cable	VM030-LXXX-UBTL	With brake
	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

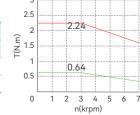


# V9E-L06A-R2030-□#

Rated power	W	200	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	0.64	
Peak torque	N.m	2.24	
Voltage level	V	220	
Rated current	А	1.5	
Peak current	Α	4.25	
Applicable drive	/	1R8A	
Rotational	kg.cm <sup>2</sup>	0.25	Without brake
inertia	kg.cm²	0.27	With brake
Load	N	74	Axial
Load	N	245	Radial

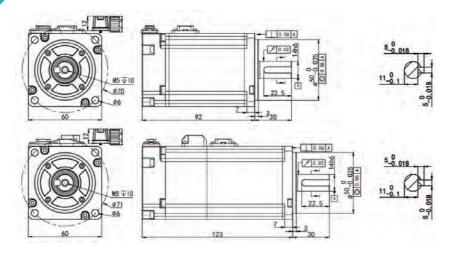


			2.5	
D	VM050-LXXX-OTL	Without brake	<u>2</u>	
Power cable	VM050-LXXX-OBTL	With brake	(E N) 1.5	
F	VE04-LXXX-2SNL	Without battery box	0.5	
Encoder cable	VE06-LXXX-2SDL	With battery box	0.5	
			0	

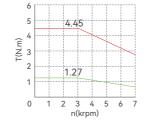


# V9E-L06A-R4030-□#

Rated power	W	400	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	1.27	
Peak torque	N.m	4.45	
Voltage level	V	220	
Rated current	А	2.5	
Peak current	А	8.75	
Applicable drive	/	3R3A	
Rotational	kg·cm²	0.47	Without brake
inertia	kg·cm²	0.49	With brake
	N	74	Axial
Load	N	245	Radial

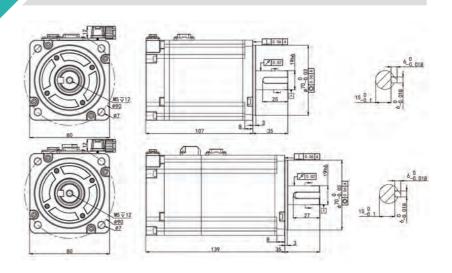


Danier and la	VM050-LXXX-OTL	Without brake
Power cable	VM050-LXXX-OBTL	With brake
Formal and a late	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

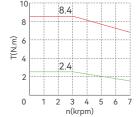


# V9E-L08A-R7530-□#

Rated power	W	750	
Flange size	mm	80	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	2.4	
Peak torque	N.m	8.4	
Voltage level	V	220	
Rated current	А	4.3	*
Peak current	Α	15.05	
Applicable drive	/	5R5A	
Rotational	kg·cm²	1.52	Without brake
inertia	kg·cm²	1.63	With brake
Load	N	147	Axial
Load	N	392	Radial

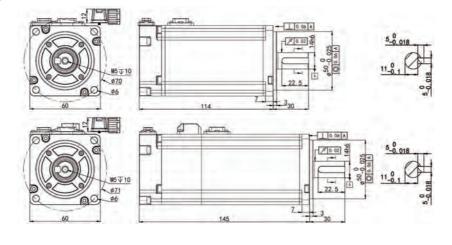


Power cable	VM050-LXXX-OTL	Without brake
rower cable	VM050-LXXX-OBTL	TL With brake
Encodor coblo	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

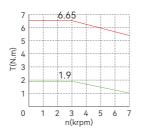


# V9E-L06A-R6030-□#

Rated power	W	600	
Flange size	mm	60	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	1.9	
Peak torque	N.m	6.65	
Voltage level	V	220	
Rated current	А	3.3	
Peak current	Α	11.6	
Applicable drive	/	3R3A	
Rotational	kg·cm²	0.78	Without brake
inertia	kg·cm²	0.8	With brake
	N	74	Axial
Load	N	245	Radial

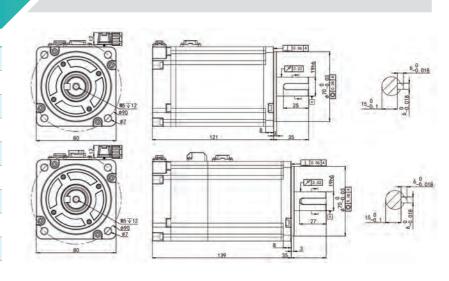


	VM050-LXXX-OTL	Without brake
Power cable	VM050-LXXX-OBTL	With brake
	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box

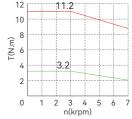


# V9E-L08A-1R030-□#

Rated power	W	1000	
Flange size	mm	80	
Rated speed	rpm	3000	
Peak speed	rpm	7000	
Rated torque	N.m	3.2	
Peak torque	N.m	11.2	
Voltage level	V	220	
Rated current	Α	5.7	
Peak current	Α	19.95	
Applicable drive	/	5R5A	
Rotational	kg·cm²	2.02	Without brake
inertia	kg·cm²	2.13	With brake
Load	N	147	Axial
Loau	N	392	Radial

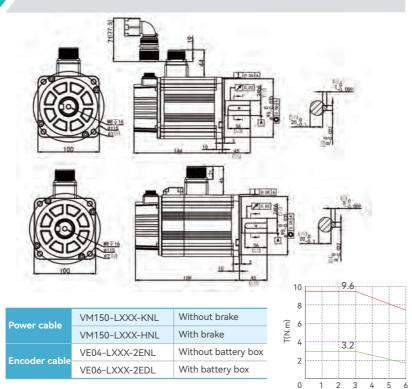


Power cable	VM050-LXXX-OTL	Without brake
Power Capie	VM050-LXXX-OBTL	With brake
Encodor coblo	VE04-LXXX-2SNL	Without battery box
Encoder cable	VE06-LXXX-2SDL	With battery box



# V9E-L10□-1R030-□#C

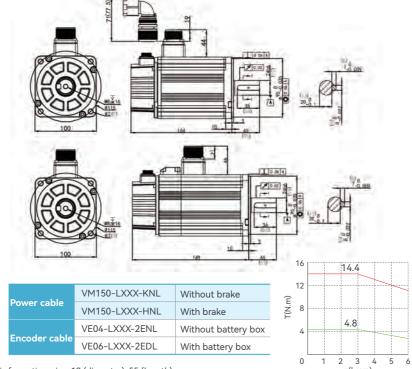
Rated power	W	1000	
Flange size	mm	100	
Rated speed	rpm	3000	
Peak speed	rpm	6000	
Rated torque	N.m	3.2	
Peak torque	N.m	9.6	
Voltage level	V	220/380	
Rated current	А	5.3/3.6	
Peak current	А	15.9/10.8	
Applicable drive	/	5R5A/3R8D	
Rotational	kg·cm²	2.11	Without brake
inertia	kg·cm²	2.2	With brake
Load	N	196	Axial
Load	N	686	Radial



Note: The 1000W model can be equipped with B extension axis for option, size: 19 (diameter)-55 (length), flat key for 6\*6\*40. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

# V9E-L10□-1R530-□#C

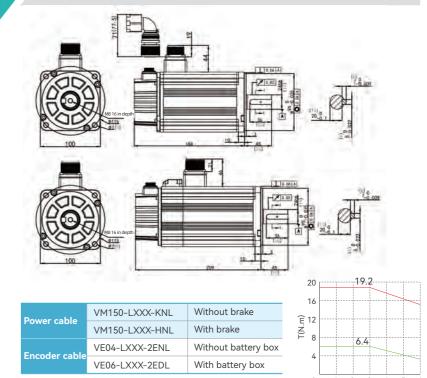
Rated power	W	1500	
Flange size	mm	100	
Rated speed	rpm	3000	
Peak speed	rpm	6000	
Rated torque	N.m	4.8	
Peak torque	N.m	14.4	
Voltage level	V	220/380	
Rated current	А	8/4.6	
Peak current	А	24/13.8	
Applicable drive	/	7R6A/6R0D	
Rotational	kg·cm²	3.05	Without brake
inertia	kg·cm²	3.14	With brake
	N	196	Axial
Load	N	686	Radial



Note: The 1500W model can be equipped with B extension axis for option, size: 19 (diameter)-55 (length), flat key for 6\*6\*40. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

# V9E-L10□-2R030-□#C

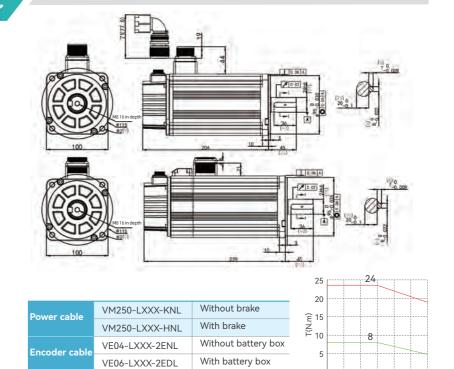
Rated power	W	2000	
Flange size	mm	100	
Rated speed	rpm	3000	
Peak speed	rpm	6000	
Rated torque	N.m	6.4	
Peak torque	N.m	19.2	
Voltage level	V	220/380	
Rated current	Α	10.3/5.9	
Peak current	А	30.9/17.7	
Applicable drive	/	9R5A/6R0D	
Rotational	kg·cm²	3.98	Without brake
inertia	kg·cm²	4.07	With brake
Load	N	196	Axial
Load	N	686	Radial



Note: The 2000W model can be equipped with B extension axis for option, size: 19 (diameter)-55 (length), flat key for 6\*6\*40. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

# V9E-L10□-2R530-□#C

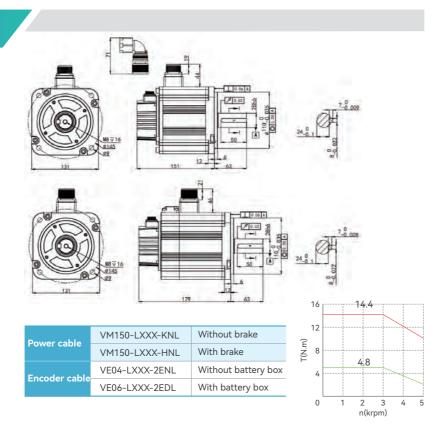
Rated power	W	2500	
Flange size	mm	100	
Rated speed	rpm	3000	
Peak speed	rpm	6000	
Rated torque	N.m	8	
Peak torque	N.m	24	
Voltage level	V	220/380	
Rated current	А	13.2/7.5	*
Peak current	А	39.6/22.5	
Applicable drive	/	120A/8R4D	
Rotational	kg·cm²	4.92	Without brake
inertia	kg·cm²	5.01	With brake
Load	N	196	Axial
Loau	N	686	Radial



Note: The 2500W model can be equipped with B extension axis for option, size: 19 (diameter)-55 (length), flat key for 6\*6\*40. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

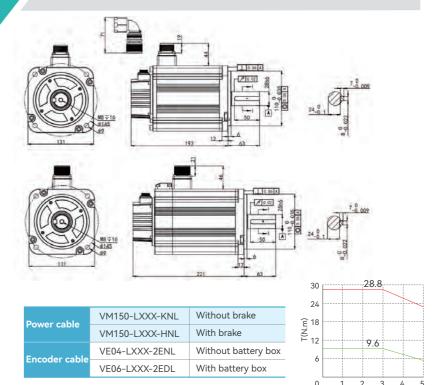
# V9E-L13□-1R530-□#C

Rated power	W	1500	
Flange size	mm	130	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	4.8	
Peak torque	N.m	14.4	
Voltage level	V	220/380	
Rated current	Α	7.5/5.3	
Peak current	А	22.5/15.9	
Applicable drive	/	7R6A/6R0D	
Rotational	kg·cm²	4.19	Without brake
inertia	kg·cm²	6.33	With brake
Load	N	392	Axial
Loau	N	1176	Radial



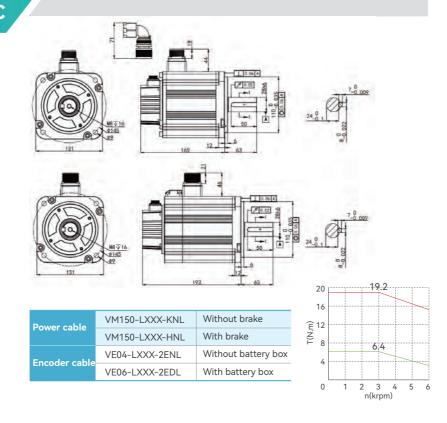
# V9E-L13D-3R030-□#C

Rated power	W	3000	
Flange size	mm	130	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	9.6	
Peak torque	N.m	28.8	
Voltage level	V	380	
Rated current	А	8.3	*
Peak current	А	24.9	
Applicable drive	/	8R4D	
Rotational	kg·cm²	7.75	Without brake
inertia	kg·cm²	9.89	With brake
Load	N	392	Axial
Load	N	1176	Radial



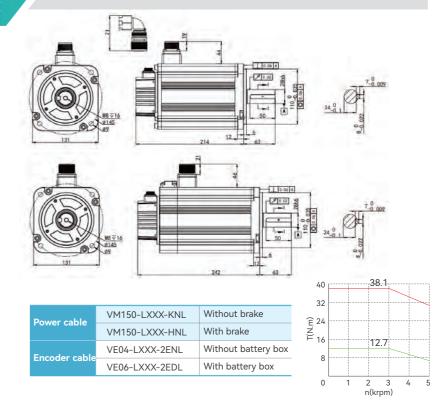
# V9E-L13□-2R030-□#C

Rated power	W	2000	
Flange size	mm	130	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	6.4	
Peak torque	N.m	19.2	
Voltage level	V	220/380	
Rated current	А	9.3/5.8	
Peak current	А	27.9/17.4	
Applicable drive	/	9R5A/6R0D	
Rotational	kg·cm²	4.38	Without brake
inertia	kg·cm²	6.52	With brake
Load	N	392	Axial
Load	N	1176	Radial



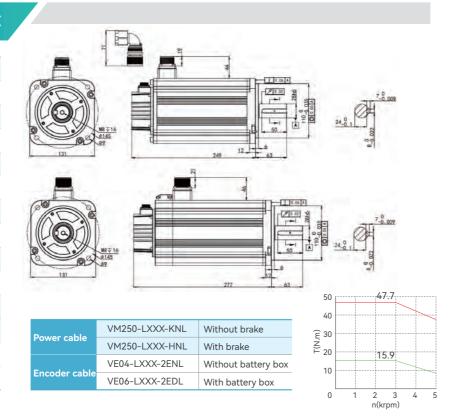
# V9E-L13D-4R030-□#C

Rated power	W	4000	
Flange size	mm	130	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	12.7	
Peak torque	N.m	38.1	
Voltage level	V	380	
Rated current	Α	11	*
Peak current	Α	33	
Applicable drive	/	110D	
Rotational	kg·cm²	9.52	Without brake
inertia	kg·cm²	11.66	With brake
Load	N	392	Axial
Load	N	1176	Radial



# V9E-L13D-5R030-□#C

Rated power	W	5000	
Flange size	mm	130	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	15.9	
Peak torque	N.m	47.7	
Voltage level	V	380	
Rated current	Α	16.1	*
Peak current	А	48.3	
Applicable drive	/	170D	
Rotational	kg·cm²	12.48	Without brake
inertia	kg·cm²	14.72	With brake
Lond	N	392	Axial
Load	N	1176	Radial



# V9E Servo Motor



# Medium-speed • medium-inertia

Torque range: 4.8~35.8 (N·m)

Rated speed: 2000/3000(rpm)

Max. speed: 4000/5000(rpm)



Wood machines Appications



Laser cutting



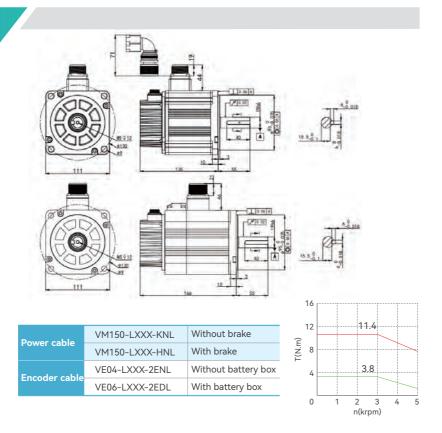
Textile machines



Glass machines

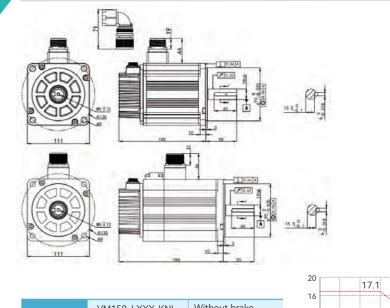
# V9E-M11□-1R230-□#C

Rated power	W	1200	
Flange size	mm	110	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	3.8	
Peak torque	N.m	11.4	
Voltage level	V	220/380	
Rated current	А	6.3/3.7	
Peak current	А	18.9/11.1	
Applicable drive	/	7R6A/6R0D	
Rotational	kg·cm²	4.9	Without brake
inertia	kg·cm²	5.51	With brake
l and	N	174	Axial
Load	N	392	Radial



# V9E-M11□-1R830-□#C

Rated power	W	1800	
Flange size	mm	110	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	5.7	
Peak torque	N.m	17.1	
Voltage level	V	220/380	
Rated current	Α	9.3/5.5	*
Peak current	А	27.9/16.5	
Applicable drive	/	9R5A/6R0D	
Rotational	kg·cm²	7.3	Without brake
inertia	kg·cm²	7.91	With brake
Load	N	174	Axial
Load	N	392	Radial

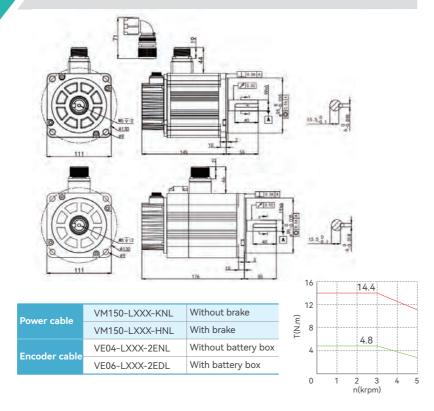


Encoder cabl

		20 [ 16		17	7.1		
VM150-LXXX-KNL	Without brake						
VM150-LXXX-HNL	With brake	(E 12 Z) ⊢ 8			_		
VE04-LXXX-2ENL	Without battery box	4		5	.7		
VE06-LXXX-2EDL	With battery box	1					
		0	1	2 n(kr	g pm)	4	5

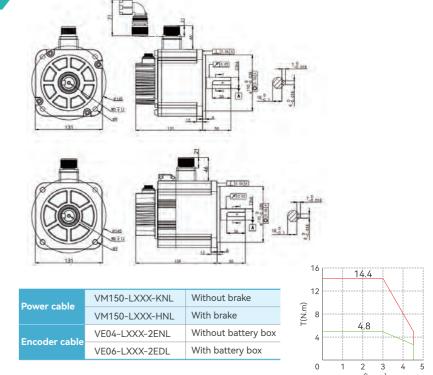
# V9E-M11□-1R530-□#C

Rated power	W	1500	
Flange size	mm	110	
Rated speed	rpm	3000	
Peak speed	rpm	5000	
Rated torque	N.m	4.8	
Peak torque	N.m	14.4	
Voltage level	V	220/380	
Rated current	А	7.6/4.5	
Peak current	А	22.8/13.5	
Applicable drive	/	7R6A/6R0D	
Rotational	kg·cm²	6.1	Without brake
inertia	kg·cm²	6.7	With brake
Load	N	174	Axial
Loau	N	392	Radial



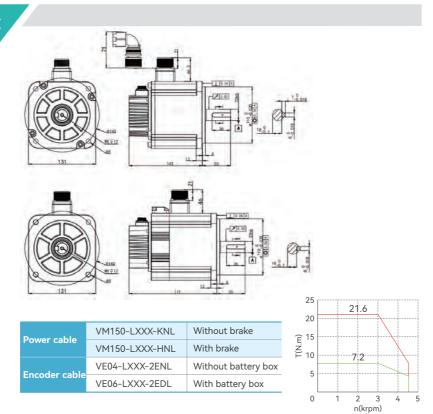
# V9E-M13□-1R020-□#C

Rated power	W	1000	
Flange size	mm	130	
Rated speed	rpm	2000	
Peak speed	rpm	4500	
Rated torque	N.m	4.8	
Peak torque	N.m	14.4	
Voltage level	٧	220/380	
Rated current	А	4.9/3.5	
Peak current	Α	14.7/10.5	
Applicable drive	/	5R5A/3R8D	
Rotational	kg·cm²	10.51	Without brake
inertia	kg·cm²	12.65	With brake
Load	N	196	Axial
Load	N	686	Radial



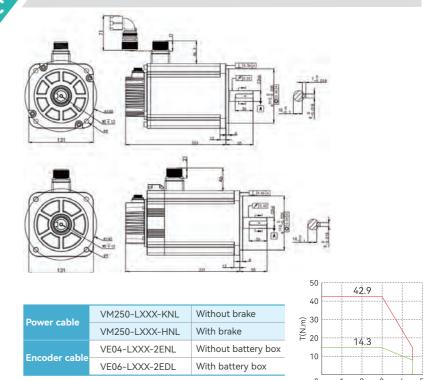
# V9E-M13□-1R520-□#C

Rated power	W	1500	
Flange size	mm	130	
Rated speed	rpm	2000	
Peak speed	rpm	4500	
Rated torque	N.m	7.2	
Peak torque	N.m	21.6	
Voltage level	V	220/380	
Rated current	Α	7.5/5.4	*
Peak current	А	22.5/16.2	
Applicable drive	/	7R6A/6R0D	
Rotational	kg·cm²	14.85	Without brake
inertia	kg·cm²	16.99	With brake
Load	N	196	Axial
Load	N	686	Radial



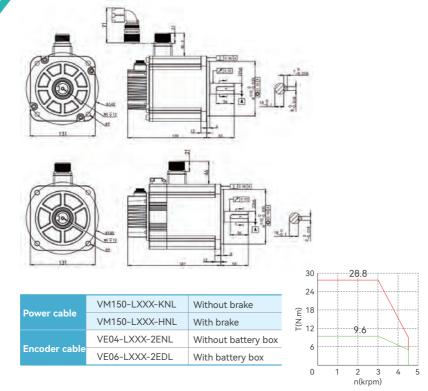
# V9E-M13□-3R020-□#C

Rated power	W	3000	
Flange size	mm	130	
Rated speed	rpm	2000	
Peak speed	rpm	4500	
Rated torque	N.m	14.3	
Peak torque	N.m	42.9	
Voltage level	V	220/380	
Rated current	А	15.5/8.3	
Peak current	Α	46.5/24.9	
Applicable drive	/	160A/8R4D	
Rotational	kg·cm²	36.38	Without brake
inertia	kg·cm²	38.52	With brake
Load	N	196	Axial
Load	N	686	Radial



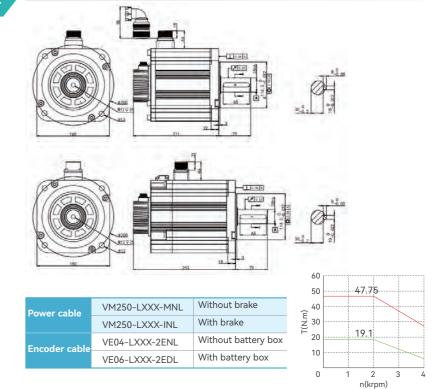
# V9E-M13□-2R020-□#C

Rated power	W	2000	
Flange size	mm	130	
Rated speed	rpm	2000	
Peak speed	rpm	4500	
Rated torque	N.m	9.6	
Peak torque	N.m	28.8	
Voltage level	V	220/380	
Rated current	А	9.4/5.5	
Peak current	А	28.2/16.5	
Applicable drive	/	9R5A/6R0D	
Rotational	kg·cm²	20.63	Without brake
inertia	kg·cm²	22.77	With brake
	N	196	Axial
Load	N	686	Radial



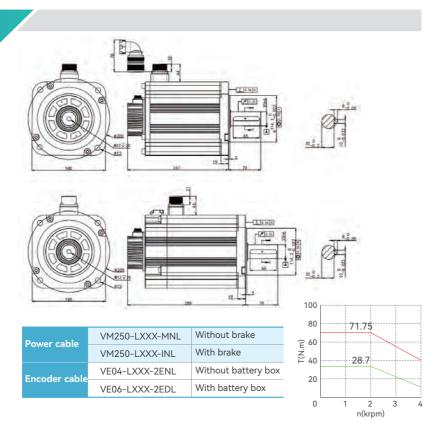
# V9E-M18D-4R020-□#C

W	4000	
mm	180	
rpm	2000	
rpm	4000	
N.m	19.1	
N.m	47.75	
V	380	
Α	14.7	
А	36.8	
/	170D	
kg·cm²	68.9	Without brake
kg·cm²	75.39	With brake
N	490	Axial
N	1470	Radial
	mm rpm N.m N.m V A A / kg·cm² kg·cm²	mm 180 rpm 2000 rpm 4000 N.m 19.1 N.m 47.75 V 380 A 14.7 A 36.8 / 170D kg·cm² 68.9 N 490



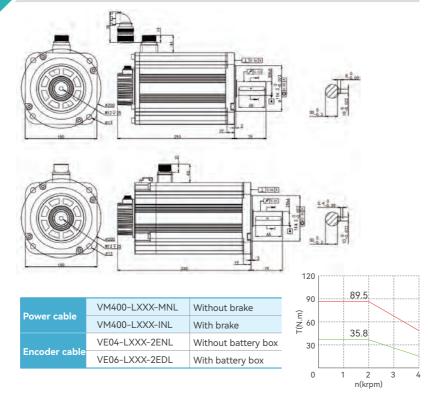
# V9E-M18D-6R020-□#C

Rated power	W	6000	
Flange size	mm	180	
Rated speed	rpm	2000	
Peak speed	rpm	4000	
Rated torque	N.m	28.7	
Peak torque	N.m	71.75	
Voltage level	V	380	
Rated current	Α	24	
Peak current	Α	53	
Applicable drive	/	240D	
Rotational	kg·cm²	110.11	Without brake
inertia	kg·cm²	116.6	With brake
Load	N	490	Axial
Loau	N	1470	Radial



# V9E-M18D-7R520-□#C

Rated power	W	7500	
Flange size	mm	180	
Rated speed	rpm	2000	
Peak speed	rpm	4000	
Rated torque	N.m	35.8	
Peak torque	N.m	89.5	
Voltage level	V	380	
Rated current	А	24.7	
Peak current	А	61.75	
Applicable drive	/	300D	
Rotational	kg·cm²	156.6	Without brake
inertia	kg·cm²	163.09	With brake
	N	490	Axial
Load	N	1470	Radial





# Medium-speed large-inertia

Torque range: 5.4~47.8 (N • m)

Rated speed: 1500(rpm)

Max. speed: 3000/4000(rpm)



Blenders

Appications



Machine tools



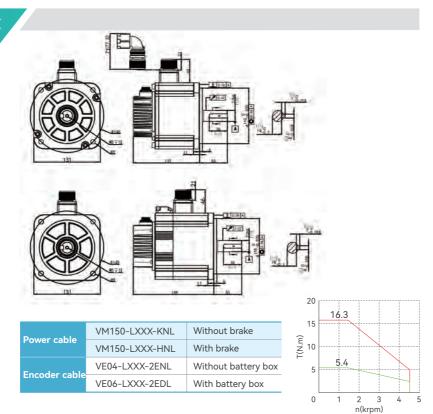
Spring machines



Plate shears

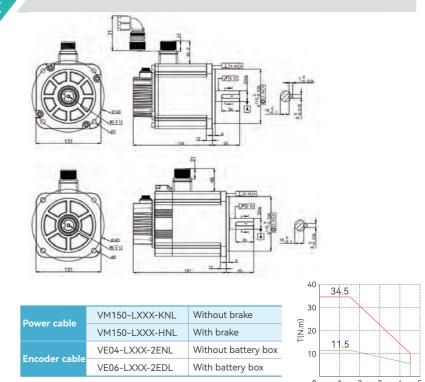
# V9E-M13□-R8515-□#C

Rated power	W	850	
Flange size	mm	130	
Rated speed	rpm	1500	
Peak speed	rpm	4500	
Rated torque	N.m	5.4	
Peak torque	N.m	16.3	
Voltage level	V	220/380	
Rated current	Α	5.4/3.8	
Peak current	Α	16.2/11.4	
Applicable drive	/	5R5A/3R8D	
Rotational	kg·cm²	10.51	Without brake
inertia	kg·cm²	12.65	With brake
Load	N	196	Axial
Load	N	686	Radial



# V9E-M13□-1R815-□#C

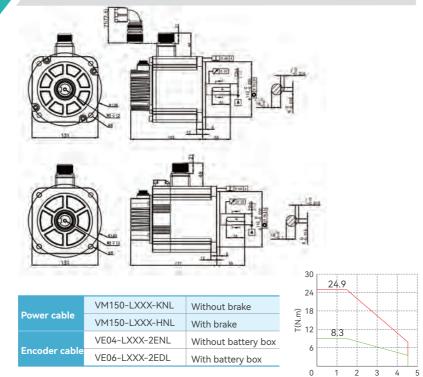
Rated power	W	1800	
Flange size	mm	130	
Rated speed	rpm	1500	
Peak speed	rpm	4500	
Rated torque	N.m	11.5	
Peak torque	N.m	34.5	
Voltage level	V	220/380	
Rated current	А	11.8/8.2	
Peak current	А	35.4/24.6	
Applicable drive	/	120A/8R4D	
Rotational	kg·cm²	20.63	Without brake
inertia	kg·cm²	22.77	With brake
Load	N	196	Axial
Load	N	686	Radial



# V9E-M13□-1R315-□#C

Rated power	W	1300	
Flange size	mm	130	
Rated speed	rpm	1500	
Peak speed	rpm	4500	
Rated torque	N.m	8.3	
Peak torque	N.m	24.9	
Voltage level	V	220/380	
Rated current	Α	9.2/5.9	
Peak current	Α	27.6/17.7	
Applicable drive	/	9R5A/6R0D	
Rotational	kg·cm²	14.85	Without brake
inertia	kg·cm²	16.99	With brake
	N	196	Axial
Load	N	686	Radial

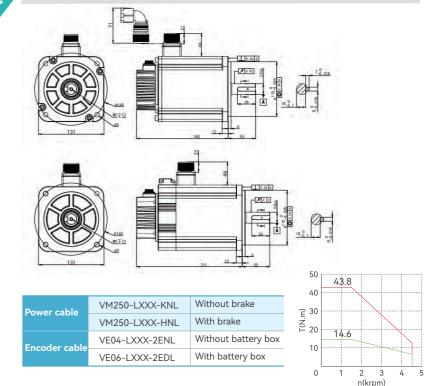
29



Note: The 1300W model can be equipped with B extension axis for option, size: 24(diameter)-55 (length), flat key for 8\*7\*36. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

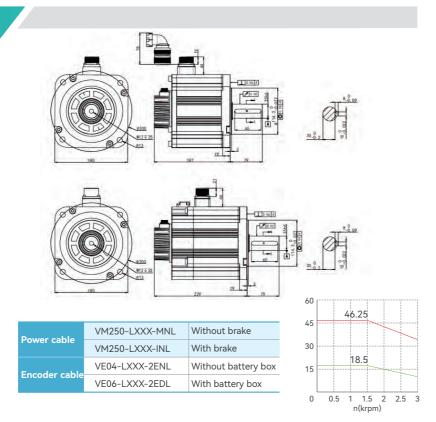
# V9E-M13□-2R315-□#C

Rated power	W	2300	
Flange size	mm	130	
Rated speed	rpm	1500	
Peak speed	rpm	4500	
Rated torque	N.m	14.6	
Peak torque	N.m	43.8	
Voltage level	V	220/380	
Rated current	Α	15.8/8.2	
Peak current	А	47.7/24.6	
Applicable drive	/	160A/8R4D	
Rotational	kg·cm²	29.27	Without brake
inertia	kg·cm²	31.31	With brake
Load	N	196	Axial
Luau	N	686	Radial



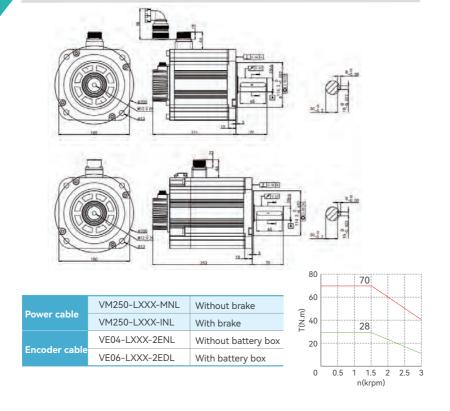
# V9E-M18□-2R915-□#C

Rated power	W	2900	
Flange size	mm	180	
Rated speed	rpm	1500	
Peak speed	rpm	3000	
Rated torque	N.m	18.5	
Peak torque	N.m	46.25	
Voltage level	V	380	
Rated current	А	12/8.3	
Peak current	А	36/20.75	
Applicable drive	/	120A/8R4D	
Rotational	kg·cm²	49.56	Without brake
inertia	kg·cm²	56.05	With brake
	N	490	Axial
Load	N	1470	Radial



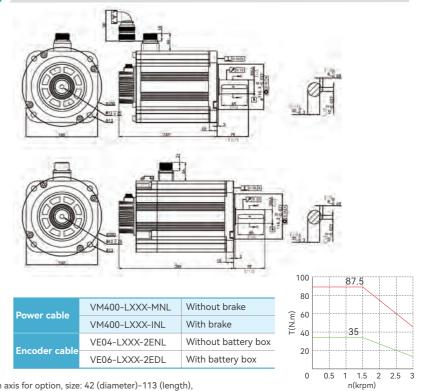
# V9E-M18D-4R415-□#C

Rated power	W	4400	
Flange size	mm	180	
Rated speed	rpm	1500	
Peak speed	rpm	3000	
Rated torque	N.m	28	
Peak torque	N.m	70	
Voltage level	V	380	
Rated current	Α	10.9	
Peak current	А	27.25	
Applicable drive	/	110D	
Rotational	kg·cm²	68.9	Without brake
inertia	kg·cm²	75.39	With brake
	N	490	Axial
Load	N	1470	Radial



# V9E-M18D-5R515-□#C

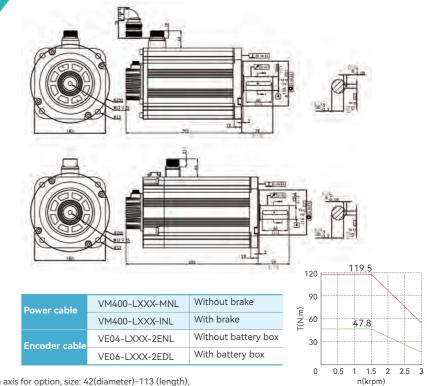
Rated power	W	5500	
Flange size	mm	180	
Rated speed	rpm	1500	
Peak speed	rpm	3000	
Rated torque	N.m	35	
Peak torque	N.m	87.5	
Voltage level	V	380	
Rated current	Α	15	
Peak current	Α	3.5	
Applicable drive	/	170D	
Rotational	kg·cm²	110.11	Without brake
inertia	kg·cm²	116.6	With brake
Load	N	490	Axial
Load	N	1470	Radial



Note: The 5500W model can be equipped with B extension axis for option, size: 42 (diameter)-113 (length), flat key for 12\*10\*96. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

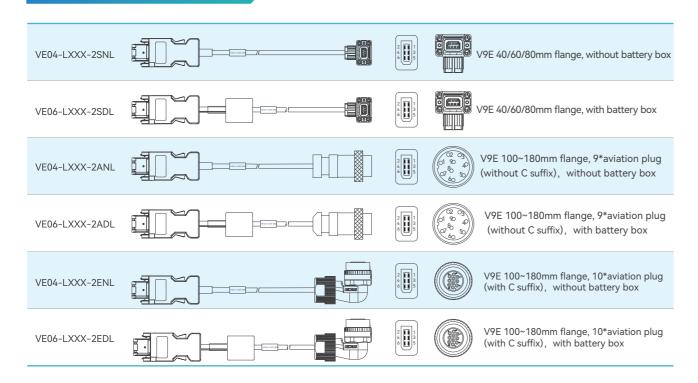
#### V9E-M18D-7R515-□#C

Rated power	W	7500	
Flange size	mm	180	
Rated speed	rpm	1500	
Peak speed	rpm	3000	
Rated torque	N.m	47.8	
Peak torque	N.m	119.5	
Voltage level	V	380	
Rated current	А	17	
Peak current	А	42.5	
Applicable drive	/	240D	
Rotational	kg·cm²	156.6	Without brake
inertia	kg·cm²	163.09	With brake
Load	N	490	Axial
Loau	N	1470	Radial

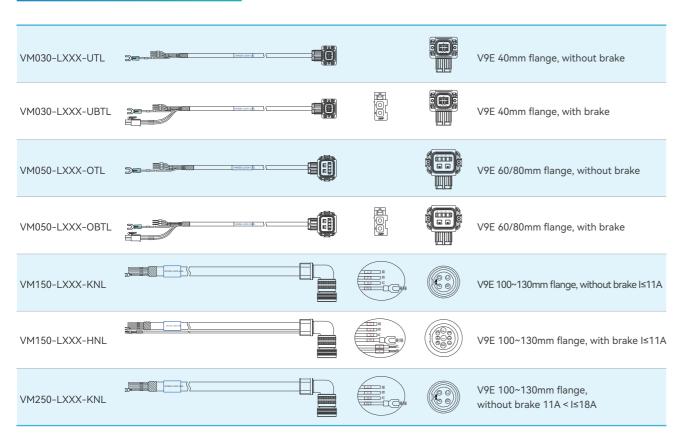


Note: The 7500W model can be equipped with B extension axis for option, size: 42(diameter)-113 (length), flat key for 12\*10\*96. The sizes in yellow are standard in the figure above, and the machine cabinet is differentiated by the addition of B at the end.

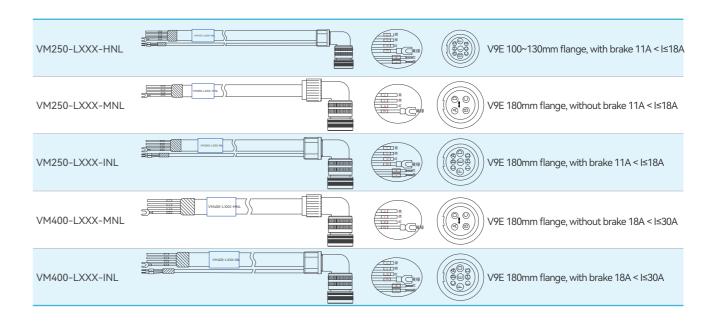
#### **Encoder Cable**



#### **Power Cable**



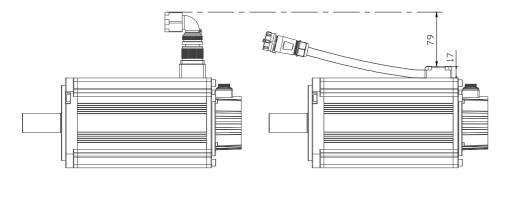
#### **Power Cable**

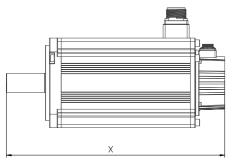


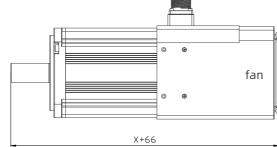
#### Brake

Flange(mm) Specifications	40	60	80	100	110	130	180
Rated voltage V	DC24V±10%	DC24V±10%	DC24V±10%	DC24V±10%	DC24V±10%	DC24V±10%	DC24V±10%
Rated power W	6.1	7.6	8.5	17.6	19.5	23	50
Static torque N.m	≥0.38	≥1.5	≥3.8	≥8.0	≥10	≥16	≥50
Engage time ms	< 50	< 60	< 100	< 85	< 80	< 80	< 80
Release time ms	< 20	< 20	< 80	< 30	< 40	< 40	< 40
Apply voltage V	< 19.2	< 18	< 19.2	< 16.8	< 18	< 18	< 19.2
Release voltage V	> 0.5	> 1.5	> 1.5	> 1.0	> 1.5	> 0.5	> 1.5
Rotational inertia	231g.mm²	117g.mm²	93.47g.cm²	93.47g.cm²	562g.cm²	1900g.cm²	6201g.cm <sup>2</sup>

#### **Model Selection**







Note: If the above options are required, please contact our sales staff or motor product engineers for any inquiries or orders.

# Optional flat aviation connector:

#### Application scenario:

Compact device size/compact motor mounting space

#### Advantage:

Lower the overall height of aerial insertion to 79mm to effectively reduce mounting interference.

#### **Optional cooling fan:**

#### Application scenario:

High ambient temperature & airtight, poor cooling conditions

#### Advantage:

Wide range of ambient temperatures to effectively protect the motor from overheating, resulting in use/lifetime damages.

#### **Encoder:**

Excellent vibration resistance: magnetic coding
Excellent interference resistance: optical coding
Power-down position storage: multi-turn

#### Brake:

Purpose: To keep the rotor position of the motor from rotating after power loss, but it's invalid during forced braking;

Power: It is prohibited to share the power supply with other appliances to prevent the power supply voltage/current from decreasing and causing the brake mis-operation when other appliances are working;

#### Oil seal: '

Purpose: Protect shaft extension

Note: Derate 10% to use if there is a oil seal on the motor

(Oil seal can be selected according to the installation environment)

#### T-n curve:

Continuous working zone: This means the states in which the motor can be operated safely and continuously. The actual torque must be within this zone.

Short-term working zone: This means the states in which the motor can run for a short time when the actual torque is greater than the rated torque

#### Fan:

#### Optional:

① For enclosed environments where the ambient temperature is high and there is no air circulation.

② For occasions where the motor temperature rise will affect the precision of the equipment greatly.

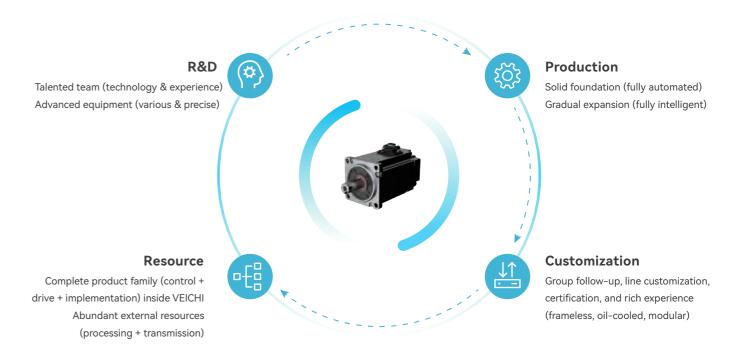
AC 220V fan (used with air duct) is selected by default. And for other voltage levels, please ask VEICHI for special requirements;

#### Flat key:

Purpose: Transmit the torque from the motor shaft to the actuator.

Note: The flat key should be dismantled with the screws. Please do not hammer on the shaft.

# **Product Advantages**



#### **R&D Capacity**

#### R&D and technology platform

- > Consolidating a dynamic force of top-tier professionals and technical experts in domestic industrial control, our R&D team represents 37.16% of our workforce, with 74.62% of our technical staff boasting bachelor's degrees or higher.
- > Guided by philosophy of "Innovate with technology and strive for excellence," VEICHI is deeply customer-centric by providing stable and reliable products and technologies designed to the evolving needs of our clients.
- > Investing 10% of our revenue into R&D, VEICHI has crafted advanced labs for EMC, safety, reliability, and performance testing to ensure product quality.
- > In-depth cooperation with many famous universities and research institutions in China has been established and "Jiangsu Postdoctoral Innovation Practice Base" and "Jiangsu Postgraduate Workstation" are set up successively.

#### Intelligent automation production

- > Digitally driven from inception to production, VEICHI boasts an annual capacity of 914,600 units with streamlined efficiency.
- > 5 imported SMT placement lines, 5 automated coating lines, 4 DIP test lines, a robotic arm-equipped automated line, and 12 production lines are equipped with the latest intelligent manufacturing tools.
- > All of the product checks are carried out automatically by the management mode of 3 (tri-inspection system)+ 1(proportion-al inspection) during the whole process for standard performance.
- > Three major production management system WMS, MES and ERP together ensure that the unique code of each product is traceable in the system to manage product quality.

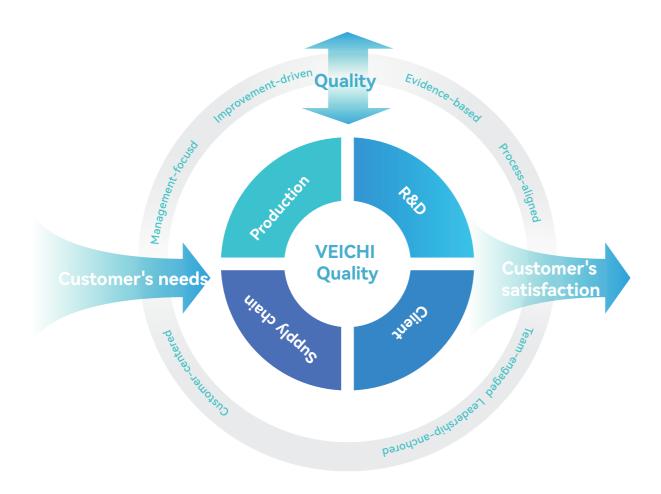
traceable in the system to manage product quality.

# Quality

Upholding a steadfast commitment to quality, we integrate the highest global standards across every facet of our operations, from procurement to product development and production.

Every one of our products is distinguished by a unique product code, enabling seamless traceability through our advanced product management system.

#### **Quality Management System Based on Seven Principles**

















# **Service and Support**

